

ALFAAL05771

4-(2-Chloroethyl)morpholine hydrochloride

SECTION 1. IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

产品说明: 4-(2-氯乙基)吗啉 盐酸盐
Product Description: 4-(2-Chloroethyl)morpholine hydrochloride

Cat No. : L05771
CAS No 3647-69-6
Molecular Formula C6 H12 Cl N O . H Cl

Supplier Avocado Research Chemicals Ltd.
(Part of Thermo Fisher Scientific)
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Recommended Use Laboratory chemicals.
Uses advised against No Information available

SECTION 2. HAZARD IDENTIFICATION

Physical State
Powder Solid

Appearance
Beige

Odor
Odorless

Emergency Overview

Toxic if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction.
Harmful to aquatic life with long lasting effects. Hygroscopic.

Classification of the substance or mixture

| | |
|-----------------------------------|--------------|
| Acute Oral Toxicity | Category 3 |
| Acute Dermal Toxicity | Category 4 |
| Skin Corrosion/Irritation | Category 1 B |
| Serious Eye Damage/Eye Irritation | Category 1 |
| Skin Sensitization | Category 1 |
| Chronic aquatic toxicity | Category 3 |

Label Elements



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Signal Word**Danger****Hazard Statements**

H301 - Toxic if swallowed
 H312 - Harmful in contact with skin
 H314 - Causes severe skin burns and eye damage
 H317 - May cause an allergic skin reaction
 H412 - Harmful to aquatic life with long lasting effects

Precautionary Statements**Prevention**

P264 - Wash face, hands and any exposed skin thoroughly after handling
 P270 - Do not eat, drink or smoke when using this product
 P272 - Contaminated work clothing should not be allowed out of the workplace
 P280 - Wear protective gloves/protective clothing/eye protection/face protection

Response

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower
 P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing
 P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 P310 - Immediately call a POISON CENTER or doctor
 P330 - Rinse mouth
 P331 - Do NOT induce vomiting
 P362 + P364 - Take off contaminated clothing and wash it before reuse

Storage

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed
 P405 - Store locked up

Disposal

P501 - Dispose of contents/ container to an approved waste disposal plant

Physical and Chemical Hazards

Hygroscopic.

Health Hazards

Toxic if swallowed. Harmful in contact with skin. Corrosive. Causes skin and eye burns. May cause an allergic skin reaction.

Environmental hazards

Harmful to aquatic life with long lasting effects. Will likely be mobile in the environment due to its water solubility. The product is water soluble, and may spread in water systems.

No information available

This product does not contain any known or suspected endocrine disruptors.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

| Component | CAS No | Weight % |
|---|-----------|----------|
| Morpholine, 4-(2-chloroethyl)-, hydrochloride | 3647-69-6 | <=100 |

SECTION 4. FIRST AID MEASURES
General Advice

Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.

Eye Contact

In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

Skin Contact

Wash off immediately with plenty of water for at least 15 minutes. Immediate medical attention is required.

Inhalation

Remove to fresh air. If not breathing, give artificial respiration. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory

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medical device. Immediate medical attention is required.

Ingestion

Do NOT induce vomiting. Call a physician or poison control center immediately.

Most important symptoms and effects

Causes burns by all exposure routes. May cause allergic skin reaction. Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing

Self-Protection of the First Aider

Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.

Notes to Physician

Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Carbon dioxide (CO₂). Dry chemical. Chemical foam. CO₂, dry chemical, dry sand, alcohol-resistant foam.

Extinguishing media which must not be used for safety reasons

No information available.

Specific Hazards Arising from the Chemical

The product causes burns of eyes, skin and mucous membranes.

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Thermal decomposition can lead to release of irritating gases and vapors.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal Precautions

Use personal protective equipment as required. Evacuate personnel to safe areas. Ensure adequate ventilation. Keep people away from and upwind of spill/leak. Avoid dust formation.

Environmental Precautions

Should not be released into the environment. Do not flush into surface water or sanitary sewer system.

Methods for Containment and Clean Up

Sweep up and shovel into suitable containers for disposal. Avoid dust formation.

Refer to protective measures listed in Sections 8 and 13.

SECTION 7. HANDLING AND STORAGE

Handling

Do not get in eyes, on skin, or on clothing. Wear personal protective equipment/face protection. Use only under a chemical fume hood. Do not ingest. If swallowed then seek immediate medical assistance. Do not breathe (dust, vapor, mist, gas). Avoid dust formation.

Storage

Keep containers tightly closed in a dry, cool and well-ventilated place. Corrosives area. Store under an inert atmosphere. Air sensitive.

Specific Use(s)

Use in laboratories

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Control Parameters****Monitoring methods**

BS EN 14042:2003 Title Identifier: Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents. MDHS14/3 General methods for sampling and gravimetric analysis of respirable and inhalable dust

Exposure Controls**Engineering Measures**

Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations and safety showers are close to the workstation location. Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source.

Personal protective equipment

Eye Protection Goggles (European standard - EN 166)

Hand Protection Protective gloves

| Glove material | Breakthrough time | Glove thickness | EU standard | Glove comments |
|----------------|-----------------------------------|-----------------|-------------|-----------------------|
| Nitrile rubber | See manufacturers recommendations | - | EN 374 | (minimum requirement) |
| Neoprene | | | | |
| Natural rubber | | | | |
| PVC | | | | |

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatibility, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure

Respiratory Protection When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.
To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly

Large scale/emergency use Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced
Recommended Filter type: Particulates filter conforming to EN 143

Small scale/Laboratory use Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced.
Recommended half mask:- Particle filtering: EN149:2001
When RPE is used a face piece Fit Test should be conducted

Hygiene Measures Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls Prevent product from entering drains.

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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

| | | |
|--|-------------------------------|--|
| Appearance | Beige | |
| Physical State | Powder Solid | |
| Odor | Odorless | |
| Odor Threshold | No data available | |
| pH | 4,5-5 | 1%(20°C) |
| Melting Point/Range | 182 - 185 °C / 359.6 - 365 °F | |
| Softening Point | No data available | |
| Boiling Point/Range | No information available | |
| Flash Point | No information available | Method - No information available |
| Evaporation Rate | Not applicable | Solid |
| Flammability (solid,gas) | No information available | |
| Explosion Limits | No data available | |
| Vapor Pressure | No data available | |
| Vapor Density | Not applicable | Solid |
| Specific Gravity / Density | No data available | |
| Bulk Density | No data available | |
| Water Solubility | Soluble | |
| Solubility in other solvents | No information available | |
| Partition Coefficient (n-octanol/water) | | |
| Autoignition Temperature | 365 °C / 689 °F | |
| Decomposition Temperature | No data available | |
| Viscosity | Not applicable | Solid |
| Explosive Properties | No information available | |
| Oxidizing Properties | No information available | |
| Molecular Formula | C6 H12 Cl N O . H Cl | |
| Molecular Weight | 186.08 | |

SECTION 10. STABILITY AND REACTIVITY

| | |
|---|--|
| Stability | Hygroscopic. |
| Hazardous Reactions | None under normal processing. |
| Hazardous Polymerization | No information available. |
| Conditions to Avoid | Incompatible products. Exposure to moist air or water. |
| Materials to avoid | Strong oxidizing agents. |
| Hazardous Decomposition Products | Nitrogen oxides (NOx). Carbon monoxide (CO). Carbon dioxide (CO ₂). Hydrogen chloride gas. |

SECTION 11. TOXICOLOGICAL INFORMATION

Product Information

| | |
|---|--------------|
| (a) acute toxicity; | |
| (b) skin corrosion/irritation; | Category 1 B |
| (c) serious eye damage/irritation; | Category 1 |

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| | |
|---|---|
| (d) respiratory or skin sensitization; | |
| Respiratory | Based on available data, the classification criteria are not met |
| Skin | Category 1 |
| | No information available |
| (e) germ cell mutagenicity; | Based on available data, the classification criteria are not met |
| (f) carcinogenicity; | Based on available data, the classification criteria are not met There are no known carcinogenic chemicals in this product |
| (g) reproductive toxicity; | Based on available data, the classification criteria are not met |
| (h) STOT-single exposure; | Based on available data, the classification criteria are not met |
| (i) STOT-repeated exposure; | Based on available data, the classification criteria are not met |
| Target Organs | None known. |
| (j) aspiration hazard; | Not applicable Solid |
| Other Adverse Effects | The toxicological properties have not been fully investigated. |
| Symptoms / effects, both acute and delayed | Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated: Ingestion causes severe swelling, severe damage to the delicate tissue and danger of perforation: Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain or flushing |

SECTION 12. ECOLOGICAL INFORMATION

| | |
|--|--|
| Ecotoxicity effects | Do not empty into drains. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. The product contains following substances which are hazardous for the environment. |
| Persistence and Degradability | |
| Persistence | Soluble in water, Persistence is unlikely, based on information available. |
| Degradation in sewage treatment plant | Contains substances known to be hazardous to the environment or not degradable in waste water treatment plants. |
| Bioaccumulative Potential | Bioaccumulation is unlikely |
| Mobility in soil | The product is water soluble, and may spread in water systems Will likely be mobile in the environment due to its water solubility Highly mobile in soils |
| Endocrine Disruptor Information | This product does not contain any known or suspected endocrine disruptors |
| Persistent Organic Pollutant | This product does not contain any known or suspected substance |
| Ozone Depletion Potential | This product does not contain any known or suspected substance |

SECTION 13. DISPOSAL CONSIDERATIONS

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| | |
|--|---|
| Waste from Residues/Unused Products | Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations. |
| Contaminated Packaging | Dispose of this container to hazardous or special waste collection point. |
| Other Information | Do not flush to sewer. Waste codes should be assigned by the user based on the application for which the product was used. Do not empty into drains. Large amounts will affect pH and harm aquatic organisms. Do not let this chemical enter the environment. |

SECTION 14. TRANSPORT INFORMATION

Road and Rail Transport

| | |
|--------------------------------|---|
| UN-No | UN2923 |
| Proper Shipping Name | Corrosive solid, toxic, n.o.s. |
| Technical Shipping Name | N-(2-Chloroethyl)morpholine hydrochloride |
| Hazard Class | 8 |
| Subsidiary Hazard Class | 6.1 |
| Packing Group | III |

IMDG/IMO

| | |
|--------------------------------|---|
| UN-No | UN2923 |
| Proper Shipping Name | Corrosive solid, toxic, n.o.s. |
| Technical Shipping Name | N-(2-Chloroethyl)morpholine hydrochloride |
| Hazard Class | 8 |
| Subsidiary Hazard Class | 6.1 |
| Packing Group | III |

IATA

| | |
|--------------------------------|---|
| UN-No | UN2923 |
| Proper Shipping Name | CORROSIVE SOLID, TOXIC, N.O.S.* |
| Technical Shipping Name | N-(2-Chloroethyl)morpholine hydrochloride |
| Hazard Class | 8 |
| Subsidiary Hazard Class | 6.1 |
| Packing Group | III |

Special Precautions for User No special precautions required

SECTION 15. REGULATORY INFORMATION

International Inventories

X = listed, China (IECSC), Europe (EINECS/ELINCS/NLP), U.S.A. (TSCA), Canada (DSL/NDSL), Philippines (PICCS), Japan (ENCS), Japan (ISHL), Australia (AICS), Korea (KECL).

| Component | The Inventory of Hazardous Chemicals (2015 Edition) | List of dangerous goods GB 12268 - 2012 | TCSI | IECSC | EINECS | TSCA | DSL | PICCS | ENCS | ISHL | AICS | KECL |
|---|---|---|------|-------|-----------|------|-----|-------|------|------|------|------------|
| Morpholine, 4-(2-chloroethyl)-, hydrochloride | - | - | X | X | 222-881-2 | X | - | - | - | | X | KE-05-0339 |

National Regulations

SECTION 16. OTHER INFORMATION

Prepared By Health, Safety and Environmental Department
Revision Date 16-Sep-2025
Revision Summary SDS sections updated.

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Legend

CAS - Chemical Abstracts Service

EINECS/ELINCS - European Inventory of Existing Commercial Chemical Substances/EU List of Notified Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

IECSC - Chinese Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

WEL - Workplace Exposure Limit

ACGIH - American Conference of Governmental Industrial Hygienists

DNEL - Derived No Effect Level

RPE - Respiratory Protective Equipment

LC50 - Lethal Concentration 50%

NOEC - No Observed Effect Concentration

PBT - Persistent, Bioaccumulative, Toxic

TWA - Time Weighted Average

IARC - International Agency for Research on Cancer

PNEC - Predicted No Effect Concentration

LD50 - Lethal Dose 50%

EC50 - Effective Concentration 50%

POW - Partition coefficient Octanol:Water

vPvB - very Persistent, very Bioaccumulative

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road

OECD - Organisation for Economic Co-operation and Development

BCF - Bioconcentration factor

IMO/IMDG - International Maritime Organization/International Maritime Dangerous Goods Code

MARPOL - International Convention for the Prevention of Pollution from Ships

ATE - Acute Toxicity Estimate

VOC - (Volatile Organic Compound)

Key literature references and sources for data

<https://echa.europa.eu/information-on-chemicals>

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

End of Safety Data Sheet